



# Monitoring of Web Material Properties

The Perfect Enhancement for Optical Defect Inspection

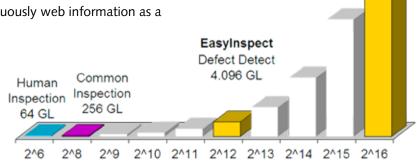
# Eas Measure

## EasyMeasure monitors optical density variations for improved production stability

EasyMeasure is the perfect complement to web inspection by EasyInspect. In contrast to EasyInspect which focusses on local defects, EasyMeasure monitors material variations and sudden area changes of web properties by acquiring the optical density. This is applicable to any kind of web material in full width and full length. EasyMeasure provides a real time 100% map of base film or coating thickness homogeneity as well as porosity, breathability or HAZE, and many more.

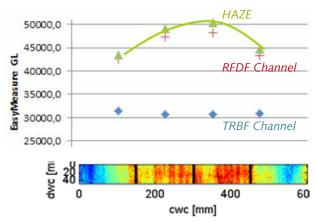
EasyMeasure is an optional function of the EasyInspect system. Literally every camera pixel contributes continuously web information as a calibrated brightness gauge.

These full surface coverage homogeneity maps provide an ultra-high resolution insight into the web production processes and simultaneously into the material quality by delivering area information of free definable web tiles.



Comparison of sensitivity regarding optical density variations: Manual (Human) Inspection, Conventional Inspection Systems, EasyInspect and EasyMeasure visible GL (=gray level 16 bit dynamic)

## HAZE in Stretched Film

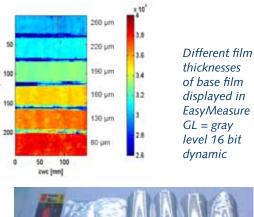


2-channel HAZE measurement enabled by MIDA in real-time for BOXX production GL = gray level 16 bit dynamic RFDF = Reflection Darkfield TRBF = Transmission Brightfield

## Base Film Thickness Control

EasyMeasure Quality Monitor

65.536 GL





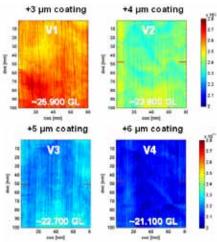


## **Material Property Characterization**

## EasyMeasure - Monitoring Material Properties with MIDA

Both EasyInspect and EasyMeasure use MIDA technology (Multiple Image Defect Analysis) to qualify material with multiple optical channels on one single scan line. The material is analysed for local defects in up to 4 dedicated inspection channels and is simultaneously monitored for its larger scale material variations in up to 2 channels at the same time. As different web characteristics require different optical detection setups, the capability of multiplexing between different setups / channels is a decisive advantage for high-speed, high-volume material production control.





Coating thickness homogeneity displayed with a resolution of up to 2.000 gray levels per 1 µm coating thickness

## **Monitored Properties**

- Base Film Thickness / Uniformity
- Coating Thickness / Uniformity
- Haze
- Grammage / Formation
- Porosity
- Breathability
- Transmissibility (VLT/IR)
- and many more

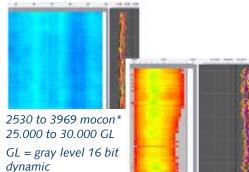
### **Inspected Materials**

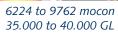
- All types of film / sheet:
  - Optical Films
  - Packaging Film
  - Metallized Film
  - ALO<sub>x</sub> Coated Film
  - Packaging Film / EVOH
  - Window Film
  - Fuel Cell / Li-Batteries
  - Polycarbonate / PMMA
- Nonwovens / Wovens
- Label Stock / Release Liners
- Solvent-Based Coating
- and many more

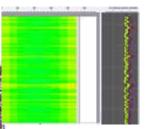
## **Production Processes**

- Blown Film
- Extruded / Cast Film
- Stretched Film
- Coating / Lamination
  / Sputtering
- Multi-layer Functional Composites
- and many more

## Monitoring Breathability (Moisture Vapor Transmission Rate)







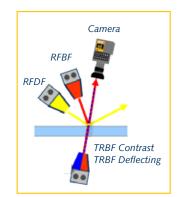
4751 to 6810 mocon 32.000 to 36.000 GL



## Your Reliable Partner

\*measured with

mocon<sup>®</sup> system







Dr. Schenk's production site

Dr. Schenk GmbH, established in 1985, is an innovative high-tech company based near Munich, Germany. Dr. Schenk develops, produces and markets optical surface inspection and measurement solutions for automated quality assurance and production process monitoring. This includes high-quality, customizable handling solutions. Our products are a key success factor in the making and converting of many materials, e.g. plastics, textile materials, nonwovens, paper, metal, or glass, for a multitude of markets like display glass, automotive, packaging, medical, renewable energy, and many more.

Throughout the world Dr. Schenk's over 300 employees continue to set new standards for the inspection of surfaces. More than 12,000 m<sup>2</sup> of modern, cleanroom-capable production and testing facilities are available to research, development and production to apply cutting-edge optics and electronics to customer applications.

Dr. Schenk offers extensive from-lab-to-fab knowledge. Customers benefit from our expertise in the translation of lab applications to large scale productions. Our sophisticated handling solutions complete the one-stop-shopping experience.

The company's objective is complete customer satisfaction. This is achieved through innovative and practical solutions that can be implemented into new and existing production lines. Local sales and service facilities around the world ensure fast support, technical service, training and consulting at any phase of a project.

From modular standard units to highly customized systems – Dr. Schenk's solutions have precision in focus!

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